

What is claimed is:

1. An image forming apparatus comprising:
 - an image carrier for carrying an image;
 - an intermediate transfer body to which the image on the image carrier is transferred;
 - transfer material conveying means for conveying a transfer material along a conveyance route;
 - transfer means for transferring the image on the intermediate transfer body onto the transfer material conveyed by the transfer material conveying means;
 - a delivery portion for delivering the transfer material on which the image is transferred;
 - a first openable portion openable with respect to an apparatus body, holding the intermediate transfer body and the delivery portion; and
 - a second openable portion openable of the conveyance route,wherein the first and second openable portions are open and closed independently from each other.
2. The image forming apparatus according to claim 1, wherein the first openable portion is openable around a first rotary shaft as a center, wherein the second openable portion is openable around a second rotary shaft as a center, and wherein the first rotary shaft and the second rotary shaft are disposed as to extend substantially parallel to a transfer material conveyance surface and substantially perpendicular to a conveyance direction of the transfer material.
3. The image forming apparatus according to claim 2, wherein the first rotary shaft and the second rotary shaft are disposed at positions that the first openable portion and the second openable portion are opened as

moving away from each other.

4. The image forming apparatus according to claim 1, wherein the intermediate transfer body, the delivery portion, and the first openable portion are structured in a united body.

5. The image forming apparatus according to claim 1, further comprising a holding unit for holding the image carrier, the holding unit being detachable to the apparatus body upon opening the first openable portion.

6. The image forming apparatus according to claim 1, wherein the holding unit is detachable in a vertical direction as of an apparatus installation time.

7. The image forming apparatus according to claim 1, wherein the transfer means has a transfer member in contact with the intermediate transfer body, and wherein the transfer member is held to the second openable portion.

8. The image forming apparatus according to claim 1, wherein the transfer material conveying means has at least a pair of roller members, wherein one roller member is held to the apparatus body, and wherein the other roller member is held to the second openable portion.

9. The image forming apparatus according to claim 1, further comprising a fixing means held to the second openable portion for fixing the image transferred from the intermediate transfer body to the transfer material.

10. The image forming apparatus according to claim 1, further comprising a fixing means held to the first openable portion for fixing the image transferred from the intermediate transfer body to the transfer material.